



TECHNICAL DATA

Product Line: VALGARD 432
Product Number: KXA0200
Product Description: VALGARD 432 LINKBELT GRAY AIR DRY ENAMEL

Physical Properties:	Component A KXA0200	Component B PXC0054	Mixed Components
Viscosity (#2 EZ @ 77F):	25-35 seconds	18-22 seconds	30-40 seconds
Weight Per Gallon (Theoretical):	10.62 lbs./gal.	9.66 lbs./gal.	10.30 lbs./gal.
Solids by Weight (Theoretical):	75.85%	57.95%	70.25%
Solids by Volume (Theoretical):	62.66%	40.41%	55.24%
VOC (Theoretical):	2.56 lbs./gal.	4.06 lbs./gal.	3.25 lbs./gal. max.
HAPs Content (lbs/solid gallon):	---	---	.01 lbs.
Mix Ratio:	---	---	2:1 by volume
Pot Life (to Double Viscosity):	---	---	6 hours
Application Recommendations:			
Substrate/Pretreatment:	---	---	Steel/Iron Phosphate
Reduction:	---	---	None
Reduction Solvent:	---	---	N/A
Application:	---	---	Airspray
Clean-Up Solvent:	---	---	Ketone/Aromatic
Cure Cycle:	---	---	Air Dry: Dust Free- 1 hour Tack Free- 3 hours Force Dry: 20' @ 180°F
Film Properties:			
Dry Film Thickness:	---	---	1.5-2.0 mils
Gloss (60/20 degrees):	---	---	90/75 minimum
Coverage @ 1 mil DFT:	---	---	886 sq. ft./gal.

Issue Date: January 19, 2005

Refer to Link Belt PS 2.0 Form for additional information.

The Valspar Corporation, Minneapolis, MN

1-800-328-8044

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27MAR02

The Valspar Corporation

Material Safety Data Sheet

1. PRODUCT AND COMPANY IDENTIFICATION

Material Identification

Product ID: KXA0200
Product Name: VALGARD 432 LINKBELT GRAY AIR DRY ENAMEL
Product Use: Paint product.
Date Published: 2004/12/12
Revision Date: 2004/11/24

Company Identification

The Valspar Corporation
1101 Third Street South
Minneapolis, MN 55415
Manufacturer's Phone: 1-612-332-7371

**24-Hour Medical Emergency
Phone:** 1-888-345-5732

2. COMPOSITION / INFORMATION ON HAZARDOUS INGREDIENTS

Common Name CAS #	Approx Wt%	Chemical name
Trade Secret : PROPRIETARY PIGMENT	25 - 30	PROPRIETARY PIGMENT
METHYL N-AMYL KETONE 110-43-0	20 - 25	Methyl n-amyl ketone
PROPYLENE GLYCOL MONO METHYL ETHER ACETATE 108-65-6	1 - 5	Propylene glycol monomethyl ether acetate

If this section is blank there are no hazardous components per OSHA guidelines.

3. HAZARDS IDENTIFICATION

Primary Routes of Exposure:

Inhalation
Ingestion
Skin absorption

Emergency Overview:

This section not in use.

This product contains ingredients that may contribute to the following potential acute health effects:

Inhalation Effects:

Harmful if inhaled. May affect the brain, nervous system, or respiratory system, causing dizziness, headache, nausea or

respiratory irritation.

Eye Contact:

May cause moderate eye irritation.

Skin Contact:

Harmful if absorbed through the skin.

Acute Ingestion:

None known

Other Effects:

None known

This product contains ingredients that may contribute to the following potential chronic health effects:

Notice: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. May cause liver damage. May cause kidney damage.

See Section 11 for toxicological information about Mutagens, Teratogens and Carcinogens.

If this section is blank, no information is available.

4. FIRST AID MEASURES

Inhalation:

If affected by inhalation, move victim to fresh air. If symptoms persist, seek medical attention.

Eye Contact:

In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Skin Contact:

In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. If irritation persists get medical attention.

Ingestion:

If swallowed, get medical attention immediately.

Medical conditions aggravated by exposure: Any respiratory or skin condition.

5. FIRE FIGHTING MEASURES

Flash point (Fahrenheit):	102° F (39° C) TCC/PM
Lower explosive limit:	1 %
Upper explosive limit:	8 %
Autoignition temperature:	Not available.° F (° C)
Sensitivity to impact:	No.
Sensitivity to static discharge:	Can be sensitive to static discharge hazards. Please see bonding and grounding information in Section 7.
Hazardous combustion products:	See Section 10.

Unusual fire and explosion hazards:

None known.

Extinguishing media:

Carbon dioxide, dry chemical, foam and/or water fog.

Fire fighting procedures:

Use water spray to cool nearby containers and structures exposed to fire. Firefighters should be equipped with self-contained breathing apparatus and turn out gear.

6. ACCIDENTAL RELEASE MEASURES

Action to be taken if material is released or spilled:

Ventilate area. Avoid breathing of vapors. Use self-containing breathing apparatus or airmask for large spills in a confined area. Wipe, scrape or soak up in an inert material and put in a container for disposal. See section 5, "Unusual Fire and Explosion Hazards", for proper container and storage procedures. Remove sources of ignition. Remove with inert absorbent and non sparking tools. Avoid contact with eyes.

7. HANDLING AND STORAGE

Precautions to be taken in handling and storage:

Keep away from heat, sparks, and flames. Keep container closed when not in use. Do not store above 120 degrees F. (49 degrees C). Based on flash point and vapor pressure, suitable storage should be provided in accordance with OSHA regulation 1910.106, Ontario OH&S regulation 851 section 22. Empty containers may contain product residue, including flammable or explosive vapors. Do not cut, puncture or weld on or near container. All label warnings must be observed until the container has been commercially cleaned or reconditioned. If the product is used near or above the flashpoint, an ignition hazard may be present. Activities, uses, or operations which liberate vapor (such as mixing or free fall of liquids) may also present an ignition hazard. Please ensure containers and other interconnected equipment are properly bonded and grounded at all times.

8. PERSONAL PROTECTIVE EQUIPMENT AND EXPOSURE CONTROLS

Personal Protective Equipment**Eye and face protection:**

Avoid contact with eyes. Wear chemical goggles if there is the possibility of contact or splashing in the eye.

Skin protection:

Appropriate chemical resistant gloves should be worn. To prevent skin contact wear protective clothing covering all exposed areas.

Respiratory protection:

If exposure cannot be controlled below applicable limits, use the appropriate NIOSH approved respirator such as an air purifying respirator with organic vapor cartridge and dust/mist filter. Consult the respirator manufacturer's literature to ensure that the respirator will provide adequate protection. Read and follow all respirator manufacturer's instructions.

Ventilation

Required when spraying or applying in confined area. Ventilation equipment should be explosion proof.

Exposure Guidelines**OSHA Permissible Exposure Limits (PEL's)**

Common Name CAS #	Approx Wt%	TWA (final)	Ceilings limits (final)	Skin designations
Trade Secret : PROPRIETARY PIGMENT	25 - 30	15 mg/m3 TWA (total dust)		
METHYL N-AMYL KETONE 110-43-0	20 - 25	100 ppm TWA; 465 mg/m3 TWA		

ACGIH Threshold Limit Value (TLV's)

Common Name CAS #	Approx Wt%	TWA	STEL	Ceiling limits	Skin designations
Trade Secret : PROPRIETARY PIGMENT	25 - 30	10 mg/m3 TWA			
METHYL N-AMYL KETONE 110-43-0	20 - 25	50 ppm TWA			

If this section is blank, no information is available.

9. PHYSICAL PROPERTIES

Odor:	Normal for this product type.
Physical State:	Liquid
pH:	Not determined.
Vapor pressure:	2 mmHG @ 68° F (20° C)
Vapor density (air = 1.0):	4.6
Boiling point:	286° F (141° C)
Solubility in water:	Insoluble.
Coefficient of water/oil distribution:	Not determined.
Density (lbs per US gallon):	10.46
Specific gravity (water = 1):	1.25
Evaporation rate (butyl acetate = 1.0):	.4

10. STABILITY AND REACTIVITY

Stability:	This product is stable.
Conditions to Avoid:	None known.
Incompatibility:	Strong oxidizers.
Hazardous Polymerization:	None anticipated.
Hazardous Decomposition Products:	Carbon monoxide and carbon dioxide. Metal oxide fumes.

Sensitivity to static discharge: Can be sensitive to static discharge hazards. Please see bonding and grounding information in Section 7.

11. TOXICOLOGICAL INFORMATION

If this section is blank, no information is available.

12. ECOLOGICAL DATA

Not available at this time.

13. DISPOSAL CONSIDERATIONS

Disposal should be made in accordance with federal, state and local regulations.

14. TRANSPORTATION INFORMATION

U.S. Department of Transportation

Proper Shipping Name: PAINT
Hazard Class: 3
UN ID Number: UN1263
Packing Group: III

49 CFR Hazardous Material Regulations Parts 100-180

The supplier will apply the combustible liquid exception in 49 CFR 173.150(f), limited quantity or "does not sustain combustion" exceptions and consumer commodity rules, when authorized. Please check 49 CFR Parts 100-180 to determine if the use of these exceptions applies to your shipments when re-shipping our products.

International Air Transport Association:

Proper Shipping Name: PAINT
Hazard Class: 3
UN ID Number: UN1263
Packing Group: III

International Maritime Organization:

Proper Shipping Name: PAINT
Hazard Class: 3
UN ID Number: UN1263
Packing Group: III

15. REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS:

SARA 311/312 Hazard Class:

Acute: Yes
Chronic: Yes
Flammability: Yes
Reactivity: No
Sudden Pressure: No

U.S. STATE REGULATIONS:

Pennsylvania Right To Know:

PROPYLENE GLYCOL MONO METHYL ETHER ACETATE	108-65-6
METHYL N-AMYL KETONE	110-43-0
PROPRIETARY PIGMENT	Trade Secret

Additional Non-Hazardous Materials

SUPPLIER TRADE SECRET	Trade Secret
PROPRIETARY RESIN	Trade Secret

Product ID: KXA0200

Rule 66 status of product Not photochemically reactive.

INTERNATIONAL REGULATIONS - Chemical Inventories

TSCA Inventory: All components of this product are in compliance with U.S. TSCA Chemical Substance Inventory Requirements.

Canada Domestic Substances List: Not all components in this product are listed on the Domestic Substances List.

16. OTHER INFORMATION

HMIS Codes

Health:	1
Flammability:	2
Reactivity:	0
PPE:	X - See Section 8 for Personal Protective Equipment (PPE).

Abbreviations:

OSHA - Occupational Safety and Health Administration, IARC - International Agency for Research on Cancer, NIOSH - National Institute of Occupational Safety and Health, NTP - National Toxicology Program, ACGIH - American Conference of Governmental Industrial Hygienists, SCAQMD - South Coast Air Quality Management District, TSCA - Toxic Substances Control Act, IATA - International Air Transport Association, IMO - International Maritime Organization, DOT - Department of Transportation, NA - Not applicable, NOT ESTAB - Not established, N.A.V. - Not available, RQ - Reportable quantity, WT - Weight, MG/CU M - Milligrams per cubic meter, G/L - Grams per liter, MM - Millimeters, MPPCF - Millions of particles per cubic foot, PPM - parts per million, PPT - parts per thousand, TCC/PM - Tag closed cup / Pensky-Martens, PB - Lead, PEL - Permissible exposure level, TWA - Time Weighted Average, STEL - Short term exposure limit, C - Celsius, F - Fahrenheit.

Disclaimer:

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The Valspar Corporation

Material Safety Data Sheet

1. PRODUCT AND COMPANY IDENTIFICATION

Material Identification

Product ID: PXC0054
Product Name: NON-ISOCYANATE COMPONENT B
Product Use: Paint product.
Date Published: 2004/05/07
Revision Date: 2004/05/07

Company Identification

The Valspar Corporation
1101 Third Street South
Minneapolis, MN 55415
Manufacturer's Phone: 1-612-332-7371

24-Hour Medical Emergency Phone: 1-888-345-5732

2. COMPOSITION / INFORMATION ON HAZARDOUS INGREDIENTS

Common Name CAS #	Approx Wt%	Chemical name
ISOPROPYL ALCOHOL 67-63-0	5 - 10	Isopropyl alcohol
METHYL N-AMYL KETONE 110-43-0	30 - 35	Methyl n-amyl ketone
PROPYLENE GLYCOL MONO METHYL ETHER 107-98-2	1 - 5	Propylene glycol monomethyl ether

If this section is blank there are no hazardous components per OSHA guidelines.

3. HAZARDS IDENTIFICATION

Primary Routes of Exposure:

Inhalation
Ingestion
Skin absorption

Emergency Overview:

This section not in use.

This product contains ingredients that may contribute to the following potential acute health effects:

Inhalation Effects:

Harmful if inhaled. May affect the brain, nervous system, or respiratory system, causing dizziness, headache, nausea or respiratory irritation.

Eye Contact:

May cause moderate eye irritation.

Skin Contact:

Harmful if absorbed through the skin.

Acute Ingestion:

None known

Other Effects:

None known

This product contains ingredients that may contribute to the following potential chronic health effects:

Notice: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. May cause liver damage. May cause kidney damage.

See Section 11 for toxicological information about Mutagens, Teratogens and Carcinogens.

If this section is blank, no information is available.

4. FIRST AID MEASURES

Inhalation:

If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention. If affected by inhalation, move victim to fresh air. If symptoms persist, seek medical attention.

Eye Contact:

In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Skin Contact:

In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. If irritation persists get medical attention. Remove contaminated clothing and shoes. Wash clothing before reuse. Thoroughly clean contaminated shoes.

Ingestion:

If swallowed, do not induce vomiting. Give large quantities of water. If available, give several glasses of milk. Never give anything by mouth to an unconscious person. Get medical attention immediately. If swallowed, get medical attention immediately.

Medical conditions aggravated by exposure: Any respiratory or skin condition.

5. FIRE FIGHTING MEASURES

Flash point (Fahrenheit):	65° F (18° C) TCC/PM
Lower explosive limit:	1 %
Upper explosive limit:	13.7 %
Autoignition temperature:	Not available.° F (° C)
Sensitivity to impact:	No.

Sensitivity to static discharge: Subject to static discharge hazards. Please see bonding and grounding information in Section 7.

Hazardous combustion products: See Section 10.

Unusual fire and explosion hazards:

None known.

Extinguishing media:

Carbon dioxide, dry chemical, foam and/or water fog.

Fire fighting procedures:

Use water spray to cool nearby containers and structures exposed to fire.

6. ACCIDENTAL RELEASE MEASURES

Action to be taken if material is released or spilled:

Ventilate area. Avoid breathing of vapors. Use self-containing breathing apparatus or airmask for large spills in a confined area. Wipe, scrape or soak up in an inert material and put in a container for disposal. See section 5, "Unusual Fire and Explosion Hazards", for proper container and storage procedures. Remove sources of ignition. Remove with inert absorbent and non sparking tools. Avoid contact with eyes.

7. HANDLING AND STORAGE

Precautions to be taken in handling and storage:

Keep away from heat, sparks, and flames. Keep container closed when not in use. Do not store above 120 degrees F. (49 degrees C). Based on flash point and vapor pressure, suitable storage should be provided in accordance with OSHA regulation 1910.106, Ontario OH&S regulation 851 section 22. Empty containers may contain product residue, including flammable or explosive vapors. Do not cut, puncture or weld on or near container. All label warnings must be observed until the container has been commercially cleaned or reconditioned. If the product is used near or above the flashpoint, an ignition hazard may be present. Activities, uses, or operations which liberate vapor (such as mixing or free fall of liquids) may also present an ignition hazard. Please ensure containers and other interconnected equipment are properly bonded and grounded at all times.

8. PERSONAL PROTECTIVE EQUIPMENT AND EXPOSURE CONTROLS

Personal Protective Equipment

Eye and face protection:

Avoid contact with eyes. Wear chemical goggles if there is the possibility of contact or splashing in the eye.

Skin protection:

Appropriate chemical resistant gloves should be worn. To prevent skin contact wear protective clothing covering all exposed areas.

Respiratory protection:

If exposure cannot be controlled below applicable limits, use the appropriate NIOSH approved respirator such as an air purifying respirator with organic vapor cartridge and dust/mist filter. Consult the respirator manufacturer's literature to ensure that the respirator will provide adequate protection. Read and follow all respirator manufacturer's instructions.

Ventilation

Required when spraying or applying in confined area. Ventilation equipment should be explosion proof. Eliminate ignition sources.

Exposure Guidelines

OSHA Permissible Exposure Limits (PEL's)

Common Name CAS #	Approx Wt%	TWA (final)	Ceilings limits (final)	Skin designations
ISOPROPYL ALCOHOL 67-63-0	5 - 10	400 ppm TWA; 980 mg/m3 TWA		
METHYL N-AMYL KETONE 110-43-0	30 - 35	100 ppm TWA; 465 mg/m3 TWA		
PROPYLENE GLYCOL MONO METHYL ETHER 107-98-2	1 - 5	100 PPM		

ACGIH Threshold Limit Value (TLV's)

Common Name CAS #	Approx Wt%	TWA	STEL	Ceiling limits	Skin designations
ISOPROPYL ALCOHOL 67-63-0	5 - 10	(400 ppm) TWA	(500ppm) STEL		
METHYL N-AMYL KETONE 110-43-0	30 - 35	50 ppm TWA			
PROPYLENE GLYCOL MONO METHYL ETHER 107-98-2	1 - 5	100 ppm TWA	150 ppm STEL		

If this section is blank, no information is available.

9. PHYSICAL PROPERTIES

Odor:	Normal for this product type.
Physical State:	Liquid
pH:	Not determined.
Vapor pressure:	33 mmHG @ 68° F (20° C)
Vapor density (air = 1.0):	4
Boiling point:	181° F (83° C)
Solubility in water:	Slightly Soluble
Coefficient of water/oil distribution:	Not determined.
Density (weight per gallon):	9.66
Specific gravity (water = 1):	1.16
Evaporation rate (butyl acetate = 1.0):	2.8

10. STABILITY AND REACTIVITY

Stability:	This product is stable.
Conditions to Avoid:	None known.
Incompatibility:	Strong oxidizers.
Hazardous Polymerization:	None anticipated.
Hazardous Decomposition Products:	Carbon monoxide and carbon dioxide.

Sensitivity to static discharge: Subject to static discharge hazards. Please see bonding and grounding information in Section 7.

11. TOXICOLOGICAL INFORMATION

If this section is blank, no information is available.

12. ECOLOGICAL DATA

Not available at this time.

13. DISPOSAL CONSIDERATIONS

Disposal should be made in accordance with federal, state and local regulations.

14. TRANSPORTATION INFORMATION

U.S. Department of Transportation

Proper Shipping Name: FLAMMABLE LIQUID NOS
Hazardous Ingredient (Land) 1 ISOPROPYL ALCOHOL

Hazardous Ingredient (Land) 2 PROPYLENE GLYCOL MONO METHYL ETHER

Hazard Class: 3
UN ID Number: UN1993
Packing Group: II

49 CFR Hazardous Material Regulations Parts 100-180

The supplier will apply the combustible liquid exception in 49 CFR 173.150(f), limited quantity or "does not sustain combustion" exceptions and consumer commodity rules, when authorized. Please check 49 CFR Parts 100-180 to determine if the use of these exceptions applies to your shipments when re-shipping our products.

International Air Transport Association:

Proper Shipping Name: FLAMMABLE LIQUID, N.O.S.
IATA N.O.S. Technical Name 1 ISOPROPYL ALCOHOL
IATA N.O.S. Technical Name 2 PROPYLENE GLYCOL MONO METHYL ETHER
Hazard Class: 3
UN ID Number: UN1993
Packing Group: II

International Maritime Organization:

Proper Shipping Name: FLAMMABLE LIQUID, N.O.S.
IMDG N.O.S. Technical Name 1 ISOPROPYL ALCOHOL
IMDG N.O.S. Technical Name 2 PROPYLENE GLYCOL MONO METHYL ETHER
Hazard Class: 3
UN ID Number: UN1993
Packing Group: II

15. REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS:

Product ID: PXC0054

SARA 311/312 Hazard Class:

Acute: Yes
 Chronic: Yes
 Flammability: Yes
 Reactivity: No
 Sudden Pressure: No

U.S. STATE REGULATIONS:**Pennsylvania Right To Know:**

PROPYLENE GLYCOL MONO METHYL ETHER	107-98-2
METHYL N-AMYL KETONE	110-43-0
ISOPROPYL ALCOHOL	67-63-0

Additional Non-Hazardous Materials

SUPPLIER TRADE SECRET	Trade Secret
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Rule 66 status of product Not photochemically reactive.

INTERNATIONAL REGULATIONS - Chemical Inventories

TSCA Inventory: All components of this product are in compliance with U.S. TSCA Chemical Substance Inventory Requirements.

Canada Domestic Substances List: All components of this product are listed on the Domestic Substances List.

16. OTHER INFORMATION**HMIS Codes**

Health: 2
Flammability: 3
Reactivity: 1
PPE: X - See Section 8 for Personal Protective Equipment (PPE).

Abbreviations:

OSHA - Occupational Safety and Health Administration, IARC - International Agency for Research on Cancer, NIOSH - National Institute of Occupational Safety and Health, NTP - National Toxicology Program, ACGIH - American Conference of Governmental Industrial Hygienists, SCAQMD - South Coast Air Quality Management District, TSCA - Toxic Substances Control Act, IATA - International Air Transport Association, IMO - International Maritime Organization, DOT - Department of Transportation, NA - Not applicable, NOT ESTAB - Not established, N.A.V. - Not available, RQ - Reportable quantity, WT - Weight, MG/CU M - Milligrams per cubic meter, G/L - Grams per liter, MM - Millimeters, MPPCF - Millions of particles per cubic foot, PPM - parts per million, PPT - parts per thousand, TCC/PM - Tag closed cup / Pensky-Martens, PB - Lead, PEL - Permissible exposure level, TWA - Time Weighted Average, STEL - Short term exposure limit, C - Celsius, F - Fahrenheit.

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